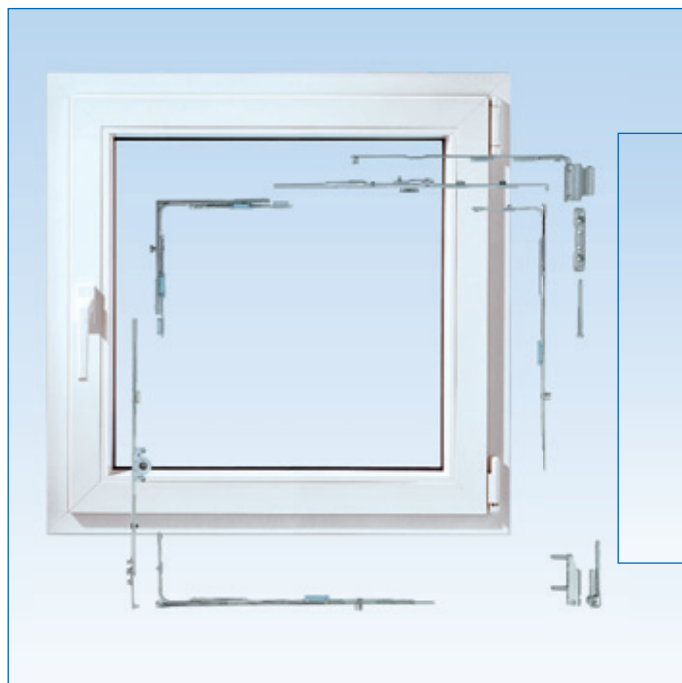


The G.U programme for timber and PVC windows and patio doors



**Flexible, convenient
and economic solutions** with
tilt-turn fittings **EURO-JET**

These are the top features you will benefit from:

More flexibility

- Applicable for all sizes of window fabricators
- Manual and automatic assembly possible

More efficiency and convenience

- Fewer hardware components: Thanks to this reduction savings are achieved in merchandise planning, operations scheduling, storage and assembly
- Reduced storage cost
- Time saving assembly
- Anti-bang security device in the stay arm
- The gear is prepared for a clip-on fabricator's logo
- All components move smoothly
- Clip connection of locking gear and stay arm connecting plate

EURO-JET will bring you even more customer satisfaction !



More quality

All depends on the right material mixture! A well compounded finish lasts longer. Quality means more satisfaction.

- The finish that really got it! ferGUard*silver optimally and reliably protects all fitting parts against corrosion

Further advantages:

- EURO-JET with guaranteed quality
- Sophisticated hinge design
- Reliable delivery due to modern logistics
- Competent technical advice from our in house and field service

Beautiful design and valuable functions – your customers will get enthusiastic!

Stay arm bearing

screw-on – e.g. for PVC profiles



Improved design

Sash break integrated in stay arm hinge



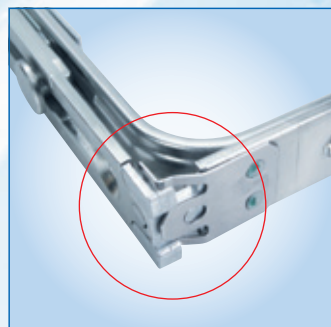
Drill-in hinge

for EURO-JET fittings, 3-way adjustable



Standard locking plate

for tilt-turn and side hung fittings EURO-JET

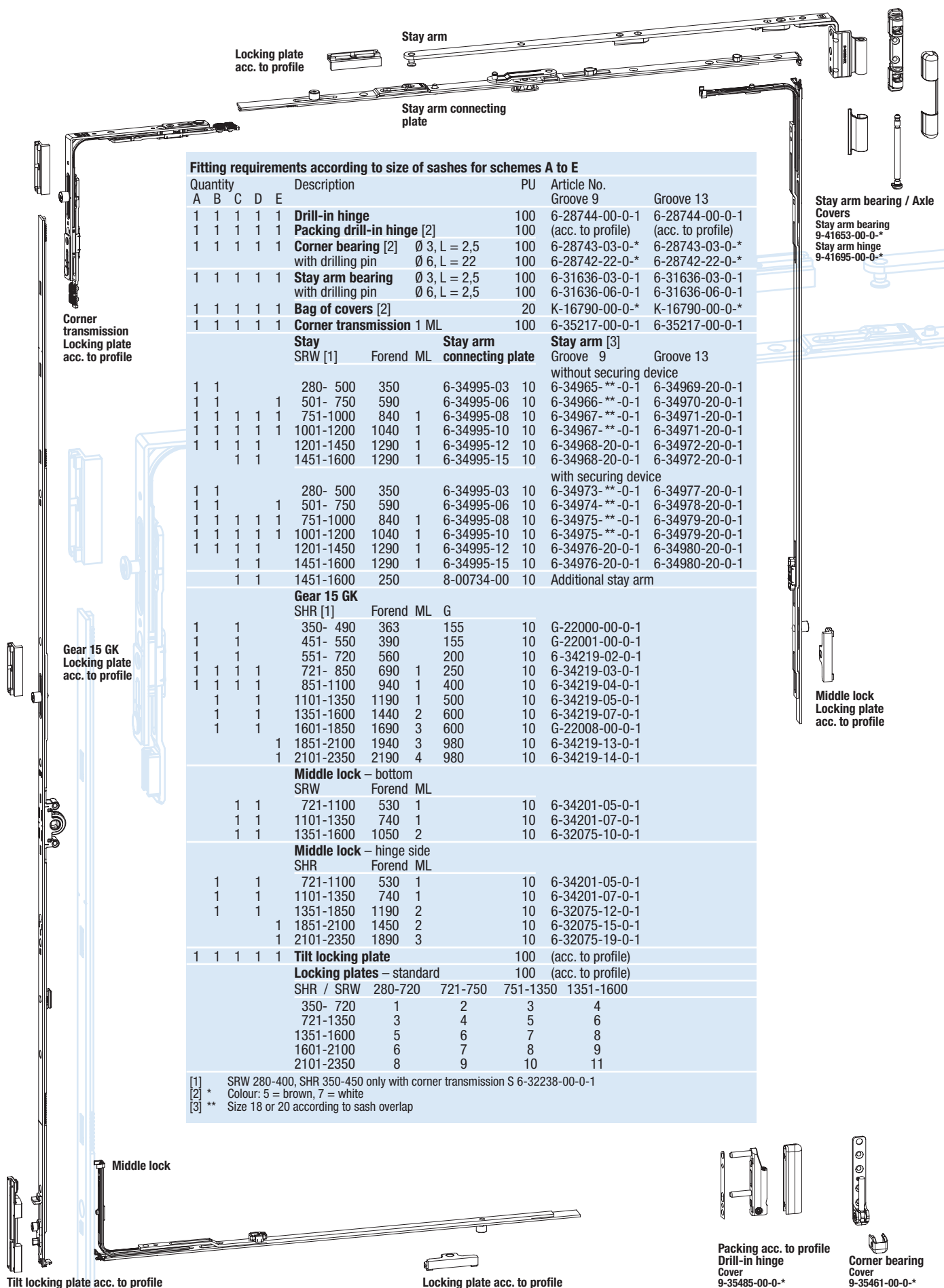


Make it snappy:
The clip connection

Tilt-turn fittings EURO-JET – 1 sash – fixed gear position



Fixed gear position, groove position 9 and 13 mm



Fitting requirements according to size of sashes for schemes A to E

Quantity					Description	PU	Article No.		
A	B	C	D	E			Groove 9	Groove 13	
1	1	1	1	1	Drill-in hinge	100	6-28744-00-0-1	6-28744-00-0-1	
1	1	1	1	1	Packing drill-in hinge [2]	100	(acc. to profile)	(acc. to profile)	
1	1	1	1	1	Corner bearing [2] Ø 3, L = 2,5	100	6-28743-03-0-*	6-28743-03-0-*	
					with drilling pin Ø 6, L = 22	100	6-28742-22-0-*	6-28742-22-0-*	
1	1	1	1	1	Stay arm bearing Ø 3, L = 2,5	100	6-31636-03-0-1	6-31636-03-0-1	
					with drilling pin Ø 6, L = 2,5	100	6-31636-06-0-1	6-31636-06-0-1	
1	1	1	1	1	Bag of covers [2]	20	K-16790-00-0-*	K-16790-00-0-*	
1	1	1	1	1	Corner transmission 1 ML	100	6-35217-00-0-1	6-35217-00-0-1	
					Stay SRW [1]	Forend ML	Stay arm connecting plate	Stay arm [3]	
								Groove 9	
								Groove 13	
								without securing device	
1	1				280- 500	350	6-34995-03	10	
1	1			1	501- 750	590	6-34995-06	10	
1	1	1	1	1	751-1000	840	6-34995-08	10	
1	1	1	1	1	1001-1200	1040	6-34995-10	10	
1	1	1	1	1	1201-1450	1290	6-34995-12	10	
1	1	1	1	1	1451-1600	1290	6-34995-15	10	
								with securing device	
1	1				280- 500	350	6-34995-03	10	
1	1			1	501- 750	590	6-34995-06	10	
1	1	1	1	1	751-1000	840	6-34995-08	10	
1	1	1	1	1	1001-1200	1040	6-34995-10	10	
1	1	1	1	1	1201-1450	1290	6-34995-12	10	
1	1	1	1	1	1451-1600	1290	6-34995-15	10	
1	1				1451-1600	250	8-00734-00	10	
					Gear 15 GK				
					SHR [1]	Forend ML	G		
1	1				350- 490	363	155	10	
1	1				451- 550	390	155	10	
1	1				551- 720	560	200	10	
1	1	1	1		721- 850	690	1	250	
1	1	1	1		851-1100	940	1	400	
1	1	1	1		1101-1350	1190	1	500	
1	1	1	1		1351-1600	1440	2	600	
1	1	1	1		1601-1850	1690	3	600	
1	1	1	1		1851-2100	1940	3	980	
1	1	1	1		2101-2350	2190	4	980	
					Middle lock – bottom				
					SRW	Forend ML			
1	1				721-1100	530	1	10	
1	1				1101-1350	740	1	10	
1	1				1351-1600	1050	2	10	
					Middle lock – hinge side				
					SHR	Forend ML			
1	1				721-1100	530	1	10	
1	1				1101-1350	740	1	10	
1	1				1351-1850	1190	2	10	
1	1				1851-2100	1450	2	10	
1	1				2101-2350	1890	3	10	
1	1	1	1	1	Tilt locking plate			100	
					Locking plates – standard			100	
					SHR / SRW	280-720	721-750	751-1350	1351-1600
					350- 720	1	2	3	4
					721-1350	3	4	5	6
					1351-1600	5	6	7	8
					1601-2100	6	7	8	9
					2101-2350	8	9	10	11

[1] SRW 280-400, SHR 350-450 only with corner transmission S 6-32238-00-0-1
 [2] * Colour: 5 = brown, 7 = white
 [3] ** Size 18 or 20 according to sash overlap

Labels in diagram:
 Locking plate acc. to profile
 Stay arm
 Stay arm connecting plate
 Corner transmission
 Locking plate acc. to profile
 Gear 15 GK
 Locking plate acc. to profile
 Stay arm bearing / Axle
 Covers
 Stay arm bearing 9-41653-00-0-*
 Stay arm hinge 9-41695-00-0-*
 Middle lock
 Locking plate acc. to profile
 Tilt locking plate acc. to profile
 Locking plate acc. to profile
 Packing acc. to profile
 Drill-in hinge Cover 9-35485-00-0-*
 Corner bearing Cover 9-35461-00-0-*

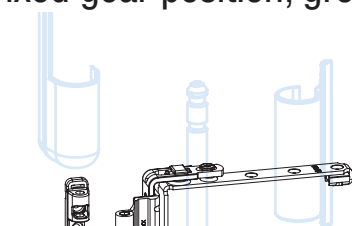
Fixed gear position, groove position 9 and 13 mm

Fitting requirements according to size of sashes for schemes A to E

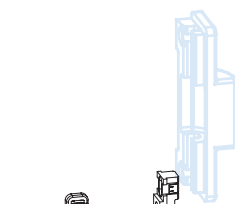
Quantity					Description	PU	Article No. Groove 9	Groove 13
A	B	C	D	E				
1	1	1	1	1	Drill-in hinge	100	6-28744-00-0-1	6-28744-00-0-1
1	1	1	1	1	Packing drill-in hinge [1]	100	(acc. to profile)	(acc. to profile)
1	1	1	1	1	Corner bearing [1] Ø 3, L = 2,5	100	6-28743-03-0-*	6-28743-03-0-*
					with drilling pin Ø 6, L = 22	100	6-28742-22-0-*	6-28742-22-0-*
1	1	1	1	1	Side hung sash hinge [2]	100	6-31852-**-0-1	6-31853-**-0-1
1	1	1	1	1	Stay arm bearing Ø 3, L = 2,5	100	6-31636-03-0-1	6-31636-03-0-1
					with drilling pin Ø 6, L = 2,5	100	6-31636-06-0-1	6-31636-06-0-1
1	1	1	1	1	Bag of covers [1]	20	K-16790-00-0-*	K-16790-00-0-*
1	1	1	1	1	Middle hinge [2] from SHR 1101	100	6-31854-**-0-1	6-31855-**-0-1
1	1	1	1	1	Stay arm bearing Ø 3, L = 2,5	100	6-31636-03-0-1	6-31636-03-0-1
					with drilling pin Ø 6, L = 2,5	100	6-31636-06-0-1	6-31636-06-0-1
1	1	1	1	1	Bag of covers [1]	20	K-16791-00-0-*	K-16791-00-0-*
					alternatively: Middle hinge concealed			
1	1				Rebate cam plate sash adjustable	100	6-34229-00-0-1	6-34229-00-0-1
1	1				Rebate cam plate sash	100	9-40564-00-0-1	9-40564-00-0-1
1	1				Frame part	100	(acc. to profile)	(acc. to profile)
1	1	1	1	1	Extension piece 90° 1 ML	100	6-32104-00-0-1	6-32104-00-0-1
					Gear 15 GK			
					SHR Forend ML G			
1	1				451- 550 390 155	10	G-22001-00-0-1	
1	1				551- 720 560 200	10	6-34219-02-0-1	
1	1	1	1		721- 850 690 1 250	10	6-34219-03-0-1	
1	1	1	1		851-1100 940 1 400	10	6-34219-04-0-1	
1	1	1	1		1101-1350 1190 1 500	10	6-34219-05-0-1	
1	1	1	1		1351-1600 1440 2 600	10	6-34219-07-0-1	
1	1	1	1		1601-1850 1690 3 600	10	G-22008-00-0-1	
				1	1851-2100 1940 3 980	10	6-34219-13-0-1	
				1	2101-2350 2190 4 980	10	6-34219-14-0-1	
					Middle lock			
					SRW Forend ML			
2	2				721-1100 530 1	10	6-34201-05-0-1	
2	2				1101-1350 740 1	10	6-34201-07-0-1	
2	2				1351-1600 1050 2	10	6-32075-10-0-1	
1	1	1	1	1	Tilt locking plate	100	(acc. to profile)	
					Locking plates – standard	100	(acc. to profile)	
					SHR / SRW 280-720 721-1350 1351-1600			
					451- 720 1 3 5			
					721-1350 2 4 6			
					1351-1600 3 5 7			
					1601-2100 4 6 8			
					2101-2350 5 7 9			

[1] * Colour: 5 = brown, 7 = white
 [2] ** Size 18, 20 or 22 according to sash overlap

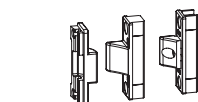
Fixed gear position, groove position 9 and 13 mm – 2 sashes



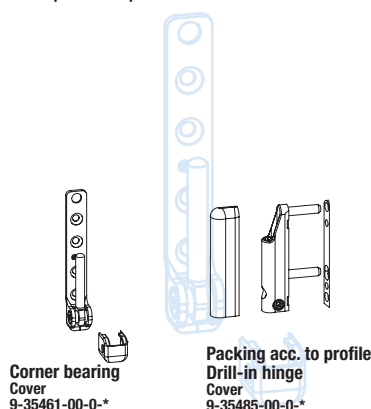
Side hung sash hinge
Stay arm bearing / Axle
Covers
Stay arm bearing
9-41653-00-0-*
Stay arm hinge
9-41695-00-0-*



Middle hinge
Stay arm bearing / Axle
Covers
Stay arm bearing
9-41653-00-0-*
Stay arm hinge
9-41695-00-0-*

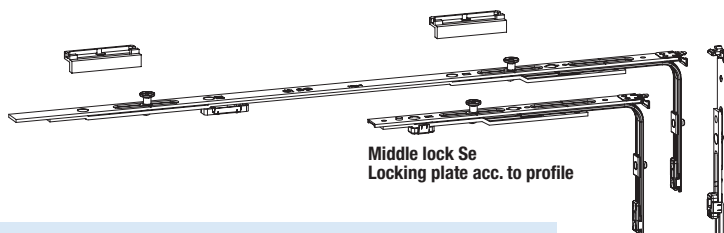


Middle hinge
concealed
Sash part, adjustable
Sash part, not adjustable
Frame part acc. to profile



Corner bearing
Cover
9-35461-00-0-*

Packing acc. to profile
Drill-in hinge
Cover
9-35485-00-0-*



Middle lock Se
Locking plate acc. to profile

Extension piece
180°

Rebate shoot
bolt ZH

Fitting requirements according to size of sashes for schemes A to E							
Quantity					Description	PU	Article No. Groove 9
A	B	C	D	E			Groove 13
1	1	1	1	1	Drill-in hinge	100	6-28744-00-0-1
1	1	1	1	1	Packing drill-in hinge [1]	100	(acc. to profile)
1	1	1	1	1	Corner bearing [1]	100	6-28743-03-0-*
					with drilling pin Ø 3, L = 2,5	100	6-28742-22-0-*
					Ø 6, L = 22	100	6-28742-22-0-*
1	1	1	1	1	Side hung sash hinge [2]	100	6-31852-**-0-1
1	1	1	1	1	Stay arm bearing	100	6-31636-03-0-1
					with drilling pin Ø 3, L = 2,5	100	6-31636-06-0-1
					Ø 6, L = 2,5	100	6-31636-06-0-1
1	1	1	1	1	Bag of covers [1]	20	K-16790-00-0-*
1	1	1	1	1	Middle hinge [2]	100	6-31854-**-0-1
					from SHR 1101	100	6-31855-**-0-1
1	1	1	1	1	Stay arm bearing	100	6-31636-03-0-1
					with drilling pin Ø 3, L = 2,5	100	6-31636-06-0-1
					Ø 6, L = 2,5	100	6-31636-06-0-1
1	1	1	1	1	Bag of covers [1]	20	K-16791-00-0-*
					alternatively:		
1	1				Middle hinge concealed		
1	1				Rebate cam plate sash adjustable	100	6-34229-00-0-1
1	1				Rebate cam plate sash	100	9-40564-00-0-1
1	1				Frame part	100	(acc. to profile)
1	1	1	1	1	Extension piece 180°	100	6-32303-00-0-1
					Rebate shoot bolt ZH		
					SHR Forend ML G		
1	1				470- 720 560 230	10	G-22160-00-0-1
1	1	1	1		721- 850 690 1 230	10	G-22161-00-0-1
1	1	1	1		851-1100 940 1 230	10	G-22162-00-0-1
1	1	1	1		1101-1350 1190 1 230	10	G-22163-00-0-1
1	1	1	1		1351-1600 1440 2 230	10	G-22164-00-0-1
1	1	1	1		1601-1850 1690 3 230	10	G-22165-00-0-1
1	1	1	1		1851-2100 1940 3 516	10	G-22166-00-0-1
1	1	1	1		2101-2350 2190 4 516	10	G-22167-00-0-1
					Middle lock Se		
					SRW Forend ML		
2	2			2	280- 720 230 1	10	6-32010-00-0-1
		2	2		721-1100 530 2	10	6-32008-05-0-1
		2	2		1101-1350 740 2	10	6-32008-07-0-1
		2	2		1351-1600 1050 3	10	6-32008-10-0-1
					Locking plates – standard	100	(acc. to profile)
					SHR / SRW 280-720 721-1350 1351-1600		
					470-2350 2 4 6		

[1] * Colour: 5 = brown, 7 = white
[2] ** Size 18, 20 or 22 according to sash overlap

Middle lock Se

Locking plate
acc. to profile

Locking plate
acc. to profile

[illegible]

Variable gear position, groove position 9 and 13 mm

Fitting requirements according to size of sashes for schemes A to E

Quantity					Description	PU	Article No.	
A	B	C	D	E			Groove 9	Groove 13
1	1	1	1	1	Drill-in hinge	100	6-28744-00-0-1	6-28744-00-0-1
1	1	1	1	1	Packing drill-in hinge [1]	100	(acc. to profile)	(acc. to profile)
1	1	1	1	1	Corner bearing [1] Ø 3, L = 2,5	100	6-28743-03-0-*	6-28743-03-0-*
					with drilling pin Ø 6, L = 22	100	6-28742-22-0-*	6-28742-22-0-*
1	1	1	1	1	Stay arm bearing Ø 3, L = 2,5	100	6-31636-03-0-1	6-31636-03-0-1
					with drilling pin Ø 6, L = 2,5	100	6-31636-06-0-1	6-31636-06-0-1
1	1	1	1	1	Bag of covers [1]	20	K-16790-00-0-*	K-16790-00-0-*
1	1	1	1	1	Corner transmission 1 ML	100	6-35217-00-0-1	6-35217-00-0-1
					Stay SRW [1]		Stay arm connecting plate	Stay arm [2]
							Groove 9	Groove 13
							without securing device	
1	1				401- 500 350	6-34995-03	10	6-34965-**-0-1 6-34969-20-0-1
1	1			1	501- 750 590	6-34995-06	10	6-34966-**-0-1 6-34970-20-0-1
1	1	1	1	1	751-1000 840 1	6-34995-08	10	6-34967-**-0-1 6-34971-20-0-1
1	1	1	1	1	1001-1200 1040 1	6-34995-10	10	6-34967-**-0-1 6-34971-20-0-1
1	1	1	1		1201-1450 1290 1	6-34995-12	10	6-34968-20-0-1 6-34972-20-0-1
			1	1	1451-1600 1290 1	6-34995-15	10	6-34968-20-0-1 6-34972-20-0-1
								with securing device
1	1				401- 500 350	6-34995-03	10	6-34973-**-0-1 6-34977-20-0-1
1	1			1	501- 750 590	6-34995-06	10	6-34974-**-0-1 6-34978-20-0-1
1	1	1	1	1	751-1000 840 1	6-34995-08	10	6-34975-**-0-1 6-34979-20-0-1
1	1	1	1	1	1001-1200 1040 1	6-34995-10	10	6-34975-**-0-1 6-34979-20-0-1
1	1	1	1		1201-1450 1290 1	6-34995-12	10	6-34976-20-0-1 6-34980-20-0-1
			1	1	1451-1600 1290 1	6-34995-15	10	6-34976-20-0-1 6-34980-20-0-1
			1	1	1451-1600 250	8-00734-00	10	Additional stay arm
					Gear 15 GV			
					SHR Forend ML GV			
1		1			480- 590 270 240- 295	10	G-22080-00-0-1	
1		1			591- 750 430 295- 375	10	G-22081-00-0-1	
1		1			751-1200 880 1 375- 600	10	6-34212-00-0-1	
	1	1			951-1450 1130 1 475- 725	10	6-34213-00-0-1	
	1	1			1201-1700 1380 2 600- 850	10	6-34214-00-0-1	
	1	1			1451-1950 1630 2 725- 975	10	G-22085-00-0-1	
			1		1951-2450 2130 3 975-1225	10	6-34216-00-0-1	
1	1	1	1	1	Extension piece bottom with tilt function			
					SHR			
					480- 590	100	6-32155-01-0-1	
					591- 950	100	6-32155-02-0-1	
					951-2450	100	6-32155-03-0-1	
					Middle lock – bottom			
					SRW Forend ML			
	1	1			721-1100 530 1	10	6-34201-05-0-1	
	1	1			1101-1350 740 1	10	6-34201-07-0-1	
	1	1			1351-1600 1050 2	10	6-32075-10-0-1	
					Middle lock – hinge side			
					SHR Forend ML			
	1	1			721-1100 530 1	10	6-34201-05-0-1	
	1	1			1101-1350 740 1	10	6-34201-07-0-1	
	1	1			1351-1700 1190 2	10	6-32075-12-0-1	
			1		1701-2100 1450 2	10	6-32075-15-0-1	
			1		2101-2450 1890 3	10	6-32075-19-0-1	
1	1	1	1	1	Tilt locking plate	100	(acc. to profile)	
					Locking plates – standard	100	(acc. to profile)	
					SHR / SRW 401-720 721-750 751-1350 1351-1600			
					480- 720	1	2	3
					721- 750	2	3	4
					751-1350	3	4	5
					1351-1450	4	5	6
					1201-1950	5	6	7
					1951-2100	6	7	8
					2101-2450	7	8	9
							9	10

[1] * Colour: 5 = brown, 7 = white [2] ** Size 18 or 20 according to sash overlap

Labels in diagram:

- Locking plate acc. to profile
- Stay arm
- Stay arm connecting plate
- Corner transmission Locking plate acc. to profile
- Gear 15 GV Locking plate acc. to profile
- Extension piece
- Middle lock
- Tilt locking plate acc. to profile
- Locking plate acc. to profile
- Stay arm bearing / Axle Covers
- Stay arm bearing 9-41653-00-0-*
- Stay arm hinge 9-41695-00-0-*
- Middle lock Locking plate acc. to profile
- Packing acc. to profile Drill-in hinge Cover 9-35485-00-0-*
- Corner bearing Cover 9-35461-00-0-*

Variable gear position, groove position 9 and 13 mm

Fitting requirements according to size of sashes for schemes A to E

Quantity					Description	PU	Article No.	
A	B	C	D	E			Groove 9	Groove 13
1	1	1	1	1	Drill-in hinge	100	6-28744-00-0-1	6-28744-00-0-1
1	1	1	1	1	Packing drill-in hinge [1]	100	(acc. to profile)	(acc. to profile)
1	1	1	1	1	Corner bearing [1] Ø 3, L = 2,5	100	6-28743-03-0-*	6-28743-03-0-*
					with drilling pin Ø 6, L = 22	100	6-28742-22-0-*	6-28742-22-0-*
1	1	1	1	1	Side hung sash hinge [2]	100	6-31852-**-0-1	6-31853-**-0-1
1	1	1	1	1	Stay arm bearing Ø 3, L = 2,5	100	6-31636-03-0-1	6-31636-03-0-1
					with drilling pin Ø 6, L = 2,5	100	6-31636-06-0-1	6-31636-06-0-1
1	1	1	1	1	Bag of covers [1]	20	K-16790-00-0-*	K-16790-00-0-*
1	1	1	1	1	Middle hinge [2] from SHR 1101	100	6-31854-**-0-1	6-31855-**-0-1
1	1	1	1	1	Stay arm bearing Ø 3, L = 2,5	100	6-31636-03-0-1	6-31636-03-0-1
					with drilling pin Ø 6, L = 2,5	100	6-31636-06-0-1	6-31636-06-0-1
1	1	1	1	1	Bag of covers [1]	20	K-16791-00-0-*	K-16791-00-0-*
					alternatively:			
1	1				Middle hinge concealed	100	6-34229-00-0-1	6-34229-00-0-1
1	1				Rebate cam plate sash adjustable	100	9-40564-00-0-1	9-40564-00-0-1
1	1				Rebate cam plate sash	100	(acc. to profile)	(acc. to profile)
1	1	1	1	1	Extension piece 90° 1 ML	100	6-32104-00-0-1	6-32104-00-0-1
					Gear 15 GV			
					SHR Forend ML GV			
1	1				480- 590 270 240- 295	10	G-22080-00-0-1	
1	1				591- 750 430 295- 375	10	G-22081-00-0-1	
1	1				751-1200 880 1 375- 600	10	6-34212-00-0-1	
	1	1			951-1450 1130 1 475- 725	10	6-34213-00-0-1	
	1	1			1201-1700 1380 2 600- 850	10	6-34214-00-0-1	
	1	1			1451-1950 1630 2 725- 975	10	G-22085-00-0-1	
			1		1951-2450 2130 3 975-1225	10	6-34216-00-0-1	
1	1	1	1	1	Extension piece bottom with tilt function			
					SHR			
					480- 590	100	6-32155-01-0-1	
					591- 950	100	6-32155-02-0-1	
					951-2450	100	6-32155-03-0-1	
					Middle lock			
					SRW Forend ML			
	2	2			721-1100 530 1	10	6-34201-05-0-1	
	2	2			1101-1350 740 1	10	6-34201-07-0-1	
	2	2			1351-1600 1050 2	10	6-32075-10-0-1	
1	1	1	1	1	Tilt locking plate	100	(acc. to profile)	
					Locking plates – standard	100	(acc. to profile)	
					SHR / SRW 280-720 721-1350 1351-1600			
					480- 750 1 3 5			
					751-1450 2 4 6			
					1451-1950 3 5 7			
					1951-2450 4 6 8			

[1] * Colour: 5 = brown, 7 = white
 [2] ** Size 18, 20 or 22 according to sash overlap

Side hung sash hinge
 Stay arm bearing / Axle
 Covers
 Stay arm bearing
 9-41653-00-0-
 Stay arm hinge
 9-41695-00-0-*

Middle hinge
 Stay arm bearing / Axle
 Covers
 Stay arm bearing
 9-41653-00-0-
 Stay arm hinge
 9-41695-00-0-*

Middle hinge concealed
 Sash part, adjustable
 Sash part, not adjustable
 Frame part acc. to profile

Packing acc. to profile
 Drill-in hinge
 Cover
 9-35485-00-0-*

Corner bearing
 Cover
 9-35461-00-0-*

Variable gear position, groove position 9 and 13 mm – 2 sashes

Side hung sash hinge
Stay arm bearing / Axle
Covers
Stay arm bearing
9-41653-00-0-*
Stay arm hinge
9-41695-00-0-*

Middle hinge
Stay arm bearing / Axle
Covers
Stay arm bearing
9-41653-00-0-*
Stay arm hinge
9-41695-00-0-*

Middle hinge concealed
Sash part, adjustable
Sash part, not adjustable
Frame part acc. to profile

Corner bearing
Cover
9-35461-00-0-*

Packing acc. to profile
Drill-in hinge
Cover
9-35485-00-0-*

Middle lock Se
Locking plate acc. to profile

Extension piece 180°

Rebate shoot bolt ZH

Extension piece 180°

Middle lock Se
Locking plate acc. to profile

Locking plate acc. to profile

Fitting requirements according to size of sashes for schemes A to E

Quantity					Description	PU	Article No. Groove 9	Groove 13
A	B	C	D	E				
1	1	1	1	1	Drill-in hinge	100	6-28744-00-0-1	6-28744-00-0-1
1	1	1	1	1	Packing drill-in hinge [1]	100	(acc. to profile)	(acc. to profile)
1	1	1	1	1	Corner bearing [1] Ø 3, L = 2,5	100	6-28743-03-0-*	6-28743-03-0-*
					with drilling pin Ø 6, L = 22	100	6-28742-22-0-*	6-28742-22-0-*
1	1	1	1	1	Side hung sash hinge [2]	100	6-31852-**-0-1	6-31853-**-0-1
1	1	1	1	1	Stay arm bearing Ø 3, L = 2,5	100	6-31636-03-0-1	6-31636-03-0-1
					with drilling pin Ø 6, L = 2,5	100	6-31636-06-0-1	6-31636-06-0-1
1	1	1	1	1	Bag of covers [1]	20	K-16790-00-0-*	K-16790-00-0-*
1	1	1	1	1	Middle hinge [2] from SHR 1101	100	6-31854-**-0-1	6-31855-**-0-1
1	1	1	1	1	Stay arm bearing Ø 3, L = 2,5	100	6-31636-03-0-1	6-31636-03-0-1
					with drilling pin Ø 6, L = 2,5	100	6-31636-06-0-1	6-31636-06-0-1
1	1	1	1	1	Bag of covers [1]	20	K-16791-00-0-*	K-16791-00-0-*
alternatively:								
1	1				Middle hinge concealed			
1	1				Rebate cam plate sash adjustable	100	6-34229-00-0-1	6-34229-00-0-1
1	1				Rebate cam plate sash	100	9-40564-00-0-1	9-40564-00-0-1
1	1				Frame part	100	(acc. to profile)	(acc. to profile)
1	1	1	1	1	Extension piece 180° – top	100	6-32303-00-0-1	
Rebate shoot bolt ZH-GV								
					SHR Forend ML GV			
1	1				701- 950 630 1 356-536	10	G-22170-00-0-1	
1	1	1	1		951-1450 1130 1 310-560	10	G-22171-00-0-1	
1	1	1	1		1451-1950 1630 2 310-560	10	G-22172-00-0-1	
1	1	1	1		1951-2450 2130 3 310-560	10	G-22173-00-0-1	
1	1	1	1	1	Extension piece 180° – bottom	100	6-34998-00-0-1	
Middle lock Se								
					SRW Forend ML			
2	2		2		280- 720 230 1	10	6-32010-00-0-1	
	2	2			721-1100 530 2	10	6-32008-05-0-1	
	2	2			1101-1350 740 2	10	6-32008-07-0-1	
	2	2			1351-1600 1050 3	10	6-32008-10-0-1	
Locking plates – standard						100	(acc. to profile)	
SHR / SRW 280-720 721-1350 1351-1600								
701-2350 2 4 6								

[1] * Colour: 5 = brown, 7 = white
[2] ** Size 18, 20 or 22 according to sash overlap

Variable gear position, groove position 9 and 13 mm

Fitting requirements according to size of sashes for schemes A to E

Quantity					Description	PU	Article No.	
A	B	C	D	E			Groove 9	Groove 13
1	1	1	1	1	Drill-in hinge	100	6-28744-00-0-1	6-28744-00-0-1
1	1	1	1	1	Packing drill-in hinge [1]	100	(acc. to profile)	(acc. to profile)
1	1	1	1	1	Corner bearing [1] Ø 3, L = 2,5	100	6-28743-03-0-*	6-28743-03-0-*
					with drilling pin Ø 6, L = 22	100	6-28742-22-0-*	6-28742-22-0-*
1	1	1	1	1	Stay arm bearing Ø 3, L = 2,5	100	6-31636-03-0-1	6-31636-03-0-1
					with drilling pin Ø 6, L = 2,5	100	6-31636-06-0-1	6-31636-06-0-1
1	1	1	1	1	Bag of covers [1]	20	K-16790-00-0-*	K-16790-00-0-*
1	1	1	1	1	Corner transmission 1 ML	100	6-35217-00-0-1	6-35217-00-0-1
					Stay SRW [1]		Stay arm connecting plate	Stay arm [2]
							Groove 9	Groove 13
							without securing device	
1	1				401- 500	350	6-34995-03	10 6-34965-**-0-1 6-34969-20-0-1
1	1				501- 750	590	6-34995-06	10 6-34966-**-0-1 6-34970-20-0-1
1	1	1	1	1	751-1000	840 1	6-34995-08	10 6-34967-**-0-1 6-34971-20-0-1
1	1	1	1	1	1001-1200	1040 1	6-34995-10	10 6-34967-**-0-1 6-34971-20-0-1
1	1	1	1	1	1201-1450	1290 1	6-34995-12	10 6-34968-20-0-1 6-34972-20-0-1
					1451-1600	1290 1	6-34995-15	10 6-34968-20-0-1 6-34972-20-0-1
							with securing device	
1	1				401- 500	350	6-34995-03	10 6-34973-**-0-1 6-34977-20-0-1
1	1				501- 750	590	6-34995-06	10 6-34974-**-0-1 6-34978-20-0-1
1	1	1	1	1	751-1000	840 1	6-34995-08	10 6-34975-**-0-1 6-34979-20-0-1
1	1	1	1	1	1001-1200	1040 1	6-34995-10	10 6-34975-**-0-1 6-34979-20-0-1
1	1	1	1	1	1201-1450	1290 1	6-34995-12	10 6-34976-20-0-1 6-34980-20-0-1
					1451-1600	1290 1	6-34995-15	10 6-34976-20-0-1 6-34980-20-0-1
1	1				1451-1600	250	8-00734-00	10 Additional stay arm
					Gear 15 GV			
					SHR	Forend ML GV		
1	1				480- 590	270	240- 295	10 G-22080-00-0-1
1	1				591- 750	430	295- 375	10 G-22081-00-0-1
1	1				751-1200	880 1	375- 600	10 6-34212-00-0-1
		1			951-1450	1130 1	475- 725	10 6-34213-00-0-1
		1	1		1201-1700	1380 2	600- 850	10 6-34214-00-0-1
		1	1		1451-1950	1630 2	725- 975	10 6-34976-20-0-1 6-34980-20-0-1
				1	1951-2450	2130 3	975-1225	10 6-34216-00-0-1
1	1	1	1	1	Extension piece bottom with tilt function			
					SHR			
					480- 590			100 6-32155-01-0-1
					591- 950			100 6-32155-02-0-1
					951-2450			100 6-32155-03-0-1
					Middle lock – bottom			
					SRW	Forend ML		
	1	1			721-1100	530 1		10 6-34201-05-0-1
	1	1			1101-1350	740 1		10 6-34201-07-0-1
	1	1			1351-1600	1050 2		10 6-32075-10-0-1
					Middle lock – hinge side			
					SHR	Forend ML		
	1	1			721-1100	530 1		10 6-34201-05-0-1
	1	1			1101-1350	740 1		10 6-34201-07-0-1
	1	1			1351-1700	1190 2		10 6-32075-12-0-1
			1		1701-2100	1450 2		10 6-32075-15-0-1
			1		2101-2450	1890 3		10 6-32075-19-0-1
					Locking plates – standard			100 (acc. to profile)
					SHR / SRW	401-720	721-750	751-1350 1351-1600
					451- 720	1	2	3 4
					721-1350	2	3	4 5
					1351-2100	3	4	5 6
					2101-2450	4	5	6 7

[1] * Colour: 5 = brown, 7 = white
[2] ** Size 18 or 20 according to sash overlap

Labels for components:

- Locking plate acc. to profile
- Stay arm
- Stay arm connecting plate
- Corner transmission Locking plate acc. to profile
- Gear 15 GV Locking plate acc. to profile
- Extension piece
- Middle lock
- Tilt locking plate acc. to profile
- Locking plate acc. to profile
- Stay arm bearing / Axle Covers
- Stay arm bearing 9-41653-00-0-*
- Stay arm hinge 9-41695-00-0-*
- Middle lock Locking plate acc. to profile
- Packing acc. to profile Drill-in hinge Cover 9-35485-00-0-*
- Corner bearing Cover 9-35461-00-0-*



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Gretsche-Unitas GmbH
Baubeschlge
Johann-Maus-Str. 3
D-71254 Ditzingen
Tel. +49 (0) 71 56 301-0
Fax +49 (0) 71 56 301-293
www.g-u.com

BKS GmbH
Heidestr. 71
D-42549 Velbert
Tel. +49 (0) 2051 201-0
Fax +49 (0) 2051 201-431